



EXPERIENCE

Anti-Skid Chemical (AS)  
100%

Material	Steel		Aluminum		Titanium		Copper	Inconel	Cast Iron	Stainless Steel
	Feed	Speed	Feed	Speed	Feed	Speed				
100%	0.005	1000	0.005	1000	0.005	1000	0.005	1000	0.005	1000
90%	0.005	1000	0.005	1000	0.005	1000	0.005	1000	0.005	1000
80%	0.005	1000	0.005	1000	0.005	1000	0.005	1000	0.005	1000
70%	0.005	1000	0.005	1000	0.005	1000	0.005	1000	0.005	1000
60%	0.005	1000	0.005	1000	0.005	1000	0.005	1000	0.005	1000
50%	0.005	1000	0.005	1000	0.005	1000	0.005	1000	0.005	1000
40%	0.005	1000	0.005	1000	0.005	1000	0.005	1000	0.005	1000
30%	0.005	1000	0.005	1000	0.005	1000	0.005	1000	0.005	1000
20%	0.005	1000	0.005	1000	0.005	1000	0.005	1000	0.005	1000
10%	0.005	1000	0.005	1000	0.005	1000	0.005	1000	0.005	1000

Notes:

1. Feed and speed values are approximate and should be used as a guide only.

Warning:

Do not use this tool on any material that is not listed in the table.

Caution:

Always use proper cutting technique. Do not force the tool. Use proper cutting technique.



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• 0800-44-0000  
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Feed	0.005	0.005	0.005	0.005	0.005	0.005	0.005
Speed	1000	1000	1000	1000	1000	1000	1000